PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24
Arlington, VA 22202
ETATS-UNIS D'AMERIQUE

Date of mailing (day/month/year)

29 January 2001 (29.01.01)

International application No.
PCT/NO00/00160

International filing date (day/month/year)
18 May 2000 (18.05.00)

ETATS-UNIS D'AMERIQUE
in its capacity as elected Office

Applicant's or agent's file reference
P 8508

Priority date (day/month/year)
03 June 1999 (03.06.99)

Applicant __ ...

	MOEN, Øyvind et al
1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	11 December 2000 (11.12.00)
i	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

Athina Nickitas-Etienne

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

PATENT COOPERATION TREATY

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

HÅMSØ PATENTBYRÅ ANS
Box 171
N-4302 SANDNES

PCT

WRITTEN OPINION

N-4302 SANDNES NORWAY		(PCT Rule 66)		
		Date of mailing (day/month/year)	1 1 -06- 2001	
Applicant's or agent's file reference P 8508		REPLY DUE	within 60 days from the above date of mailing	
International application No. PCT/NO00/00160	International filing date	(day/month/year)	Priority date (day/month year) 03.06.1999	
International Patent Classification (IPG B65D 5/43, B65D 85/				
Applicant Smartbox AS et al				·

1.	This written opinion is the first	(first, etc.) drawn by this International Preliminary Examining Authority.						
2.	This opinion contains indications relating to the following items:							
I Basis of the report								
	II Priority							
	III Non-establishment of opinion	with regard to novelty, inventive step and industrial applicability						
	IV Lack of unity of invention							
	V Reasoned statement under Rui	le 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; porting such statement						
	VI Certain documents cited							
	VII Certain defects in the internati	ional application						
	VIII Certain observations on the international application							
3.	The applicant is hereby invited to reply to	this opinion.						
٠	When? See the time limit indicated abo	ove. The applicant may, before the expiration of that time limit, request this Authority 66.2(d).						
	How? By submitting a written reply, a	accompanied, where appropriate, by amendments, according to Rule 66.3. of the amendments, see Rules 66.8 and 66.9.						
	Also For an additional opportunity to submit amendments, see Rule 66.4. For the examiner's obligation to consider amendments and/or arguments, see Rule 66.4bis. For an informal communication with the examiner, see Rule 66.6.							
	If no reply is filed, the international preli	iminary examination report will be established on the basis of this opinion.						
4.	The final date by which the international presumination report must be established acc	reliminary oxiding to Rule 69.2 is: 03.10.2001						

Name and mailing address of the IPEA/SE		Authorized officer
Patent- och registreringsverket Box 5055 S-102 42 STOCKROLM Facsimile No. 08-667 72 88	Telex 17978 Patoreg-S	Anette Hall/MP Telephone No. 08-782 25 00

international application No.

PCT/NO00/00160

WRITTEN OPINION

L	Basis	is of the opinion	
1.	With r	regard to the elements of the international application:*]
		the international application as originally filed	
		the description:	, as originally filed
		pages	, filed with the demand
		pages filed with the letter of	
	Ш	the claims:	, as originally filed
		as amended (together with an	y statement) under article 19
			. filed with the demand
		pages, filed with the letter of	
		the drawings:	
			, as originally filed
			, filed with the demand
		pages, filed with the letter of	
		the sequence listing part of the description:	, as originally filed
		pages	, filed with the demand
i		pages, filed with the letter of	
		the language, all the elements marked above were available or furnished to this Authoritemational application was filed, unless otherwise indicated under this item. se elements were available or furnished to this Authority in the following language Engli the language of a translation furnished for the purposes of international search (under Rule 23, the language of publication of the international application (under Rule 48.3(b)). the language of the translation furnished for the purposes of international preliminary examination 55.3).	sh which is:
	3. Witt drav	th regard to any nucleotide and/or amino acid sequence disclosed in the international application on the basis of the sequence listing:	n, the written opinion was
		contained in the international application in printed form.	
l		filed together with the international application in computer readable form.	
l		furnished subsequently to this Authority in written form.	
		furnished subsequently to this Authority in computer readable form.	- North-marie the
		The statement that the subsequently furnished written sequence listing does not go beyond the international application as filed has been furnished. The statement that the information recorded in computer readable form is identical to the write been furnished.	
	4.	The amendments have resulted in the cancellation of:	
		the description, pages	
		the claims, Nos.	
		the drawings, sheet/fig	
	5.	This opinion has been drawn as if (some of) the amendments had not been made, since they have beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2 (c)).	nave been considered to go
	* Regin	eplacement sheets which have been furnished to the receiving Office in response to an invitation to this opinion as "originally filed". .	under Article 14 are referred to

international application No.

PCT/NO00/00160

WRITTEN OPINION

Claims

HAMSO

ERA

	A Desire Market				
V.	V. Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Statement				
	No. of the OB	Claims	110	YES	
	Novelty (N)		1-10	NO	
		Claims			
	Inventive step (IS)	Claims	2-5.7-10	YES	
	Hiveritive steb (m)	•		NO	
ĺ		Claims	1.6		
				YES	
	Industrial applicability (IA)	Claims	1-10		
				N.7.C	

2. Citations and explanations

The claimed inventions relate to a box for a videocassette, compact disc or similar and a blank for a box. The box is folded from a sheet-like blank having front and rear walls, sidewalls and end panels. The box is provided with a seal that indicates if the box has been opened. The seal could comprise a bow-like element and a looking element.

Document US, 4434896, A discloses a tamper resistant reclosable package. It is made of a blank having front and rear walls, sidewalls and end panels. The tamper indicator consists of a tear strip with a tab.

The invention according to claims 1 and 6 seems to differ in that the sealing means is connected to two adjacent walls. However, neither of the claims does clearly disclose how the sealing means is constructed. According to the PCT regulation an invention has to be clearly defined, (see certain observations).

If the inventions according to claims 1 and 6 are more clearly defined then these claims will describe an invention that fulfils the requirement of novelty and inventive step according to the PCT regulations.

It is considered obvious to one skilled in art to apply the features from the cited document and to arrive at the box described in claim 1 and the blank described in claim 6. Consequently, the subject matter of claims 1 and 6 lack inventive step.

The subject matter of claims 1-10 fulfils the requirements of industrial applicability.

v

WRITTEN OPINION

International application N . PCT/NO00/00160

VIIL Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

Claims 1 and 6, and consequently the dependent claims, are not clear and concise (Article 6). What is meant by "the sealing means being provided at two adjacent end walls", lines 18-20? How do the different parts co-operate to disclose whether the box has been opened?

Form PCT/IPEA/408 (Box VIII) (January 1998)

PATENT COOPERATION TREATY

PCT

REC'D 0 2 OCT 2001

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

PCT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P 8508	FOR FURTHER ACT		ration of Transmittal of International v Examination Report (Form PCT/IPEA/416)
International application No.	International filing date (day/month/year)	Priority date (day/month/year)
PCT/NO00/00160	18.05.2000		03.06.1999
International Patent Classification (IPC) of	r national classification an	d IPC ₇	
B65D 5/43, B65D 85/57		,	
A 19			
Applicant			
Smartbox AS et al			
This international preliminary example Authority and is transmitted to the Company of the C	e applicant according to Ar	ticle 36.	_
This REPORT consists of a total o	f 3 sheets,	including this cover	sheet.
This report is also accompar been amended and are the been seen to see Rule 70.16 and Section	asis for this report and/or s	heets containing rec	on, claims and/or drawings which have tifications made before this Authority he PCT).
These annexes consist of a total of	sheets.		
3. This report contains indications rel	ating to the following item	is:	
Basis of the report			
II Priority			
III Non-establishment of	oninion with regard to no	velty inventive sten	and industrial applicability
IV Lack of unity of inven		iony, mventive step	and moust an appricability
V Reasoned statement un citations and explanati	nder Article 35(2) with regions supporting such states	gard to novelty, inver	ntive step or industrial applicability;
VI Certain documents cite			
VII Certain defects in the	international application		
	n the international applica	tion	
	••		
Date of submission of the demand	. 1	Date of completion o	f this report
11.12.2000	:	13.09.2001	
Name and mailing address of the IPEA/SE	F	Authorized officer	
Patent- och registreringsverket Box 5055	Telex 17978		1
5-102 42 STOCKHOLM	PATOREG-S A	Anette Hall	
Facsimile No. 08-667 72 88	1000	elephone No. 08-7	782 25 01

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/NO00/00160

I.	Bas	Basis of the report	
1.	. With	With regard to the elements of the international application:*	
		the international application as originally filed	
	$\overline{\boxtimes}$	the description:	
	لاسكا	pager 1 7	as ariginally filed
		pages	, as originally filed , filed with the demand
		pages, filed with the	
	\boxtimes	the claims:	
		pages	, as originally filed
		pages, as amended (
		pages	, filed with the demand
		pages $8-11$, filed with the	
	\boxtimes	the drawings:	00.00.2001
		pages <u>1-3</u>	, as originally filed
		pages	, filed with the demand
		pages, filed with the	
		the sequence listing part of the description:	
		pages	, as originally filed
		pages	
		pages, filed with the	
3.	With 1	the language of a translation furnished for the purposes of international search (the language of publication of the international application (under Rule 48.3(b)) the language of the translation furnished for the purposes of international prelin or 55.3). (ith regard to any nucleotide and/or amino acid sequence disclosed in the international eliminary examination was carried out on the basis of the sequence listing: contained in the international application in written form. filed together with the international application in computer readable form. furnished subsequently to this Authority in written form. The statement that the subsequently furnished written sequence listing does not international application as filed has been furnished. The statement that the information recorded in computer readable form is identification.	(under Rule 23.1(b)). ininary examination (under Rules 55.2 and/onal application, the international
4.		been furnished. The amendments have resulted in the cancellation of: the description, pages the claims, Nos. the drawings, sheet/fig	
5.		This report has been established as if (some of) the amendments had not been m beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2	ade, since they have been considered to go (c)).**
	in inus	eplacement sheets which have been furnished to the receiving Office in response to a this report as "originally filed" and are annexed to this report since they do not con nd 70.17).	n invitation under Article 14 are referred to ntain amendments (Rules 70.16
**	Any re	ty replacement sheet containing such amendments must be referred to under item I d	and annexed to this report.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.-

PCT/NO00/00160

V.	Reasoned statement under Articl citations and explanations support		regard to novelty, inventive step or industrial applicability; itement	
1.	Statement			
	Novelty (N)	Claims Claims	1-10	YES NO
	Inventive step (IS)	Claims Claims	1-10	YES NO
	Industrial applicability (IA)	Claims Claims	1-10	YES NO

2. Citations and explanations (Rule 70.7)

Document US, 4434896, A discloses a tamper-resistant reclosable package containing a highly visible tamper indicator. One end panel contains a removable tear strip.

The inventions according to claims 1 and 6 differ in that the tamperproof device comprises two co-operating members and that they are positioned at two adjacent end walls. This is not obvious to those skilled in the art.

Consequently, the subject matter of claims 1 and 6, and the dependent claims 2-5 and 7-10, fulfils the requirement of novelty, inventive step and industrial applicability.

PCT/NO 00 / 0 0 1 6 0

2001 -08- 08

Amended Claims

A box for a video cassette, compact disc (CD) or a 1. similar object, formed of a sheet-like blank and comprising two opposing side walls (1, 2) and intermediate end walls (3-6), interconnected through folding lines (7-11), a first end wall (3) positioned between first and second folding lines (7, 8) each defining a longitudinal edge of each of said two opposing side walls (1, 2), interconnecting the side walls (1, 2) and having the same extent as the longitudinal edges of the side walls (1, 2), characterized that a second end wall i n (4) extends at a third folding line (9) positioned to coincide with a longitudinal edge of one (2) of the side walls (1, 2) opposite the aforementioned longitudinal edges, and the remaining end walls (5, 6) extend at fourth and fifth folding lines (10, 11) positioned to coincide with transversal edges of one (2) of the side walls (1, 2) having a longitudinal edge coinciding with said third folding line (9), said box having a distinct opening end and a closure (12,13) assigned thereto, said closure comprising two co-operating closure members (12, 13) positioned at two adjacent end walls (4, 5) at said distinct opening end of the box and adapted to engage each other in order to keep said end opening closed until it is forced open, at least one (12) of said closure members (12, 13) being adapted to get torn and useless for a subsequent closing operation upon being subjected to tension caused by the opening end being forced open.

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- 2. A box according to claim 1, characterized in that the closure comprises a bow-like element (12) disposed on one end wall (4) at the opening end of the box and a locking element (13) assigned thereto and disposed on an adjacent end wall (5), the bow-like element (12) being dimensioned to get torn through the tensile force exerted thereon by the locking element (13) when moved as a result of the end opening of the box being forced open.
- 10 3. A box according to claim 2, characterized in that the bow-like element (12) is positioned in a region near a transversal edge (24) of the end wall (4), facing the end wall (5), and the locking element (13) in the extension of the end wall (5) facing the end wall (4).
- 4. A box according to any one of the preceding claims 2 and 3, characterized in that at one end facing the bow-like element (12), the locking element (13) is formed with a wedge-like portion (14) adapted to rest in a locking manner against the bow-like element (12), the closure means being opened in that the bow-like element (12) is being torn.
- 5. A box according to any one of the preceding claims, c h a r a c t e r i z e d i n that the respective ones of the free longitudinal edges (17, 18, 34) of the end walls (5, 6, 4), and the free transversal edges (20, 21) and the free longitudinal edge (19) of the side wall (1), and the respective ones of the free transversal edges (25-30) of the end walls (3-6) are formed with

closing means (22, 23) resembling a snap-lock, for example.

- A sheet-like blank for a box for a video cassette, a 6. compact disc (CD) or a similar object, comprising two juxtaposed side walls (1, 2) and intermediate end walls (3-6), characterized in that the blank comprises the side walls (1, 2), end walls (3-6) and folding lines (7-11) provided therefor, the end walls (3-6) being positioned so that one end wall (3) extends between two of the folding lines (7, 8) formed to coincide with the longitudinal edges, facing one another, of the side walls (1, 2), one end wall (4) extends at the folding line (9) formed to coincide with a longitudinal edge of one of the side walls (2) opposite the aforementioned longitudinal edges, and the remaining end walls (5, 6) extend at respective folding lines (10, 11) formed to coincide with transversal edges of the side wall (2) last mentioned, and a closure means (12,13) comprising two co-operating members (12, 13) positioned on two adjacent end walls (4, 5) and, in the erected position of the box to be formed by the blank, adapted to engage one another to keep an openable box end closed, until it is forced open, at least one (12) of said closure members (12) being too weak to withstand more than one opening operation, making a further closing operation impossible.
- 7. A blank according to claim 6, characterized in that the sealing means comprises a bow-like element (12) and a locking element (13) arranged thereto, formed in respective end walls (4, 5).

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- 8. A blank according to claim 7, characterized in that the bow-like element (12) is positioned in a region near a transversal edge (24) of the end wall (4), facing the end wall (5), and the locking element (13) in the extension of the end wall (5) facing the end wall (4).
- 9. A blank according to any one of claims 7-8, characterized in that at an end facing the bow-like element (12), the locking element (13) is formed with a wedge-shaped portion (14) adapted to bear in a locking manner against the bow-like element (12), the sealing means being opened by breaking the bow-like element (12).
- 10. A blank according to any one of claims 6-9,

 c h a r a c t e r i z e d i n that the respective ones

 of the free longitudinal edges (17, 18, 34) of the end

 walls (5, 6, 4) and the free transversal edges (20, 21)

 and the free longitudinal edge (19) of the side wall

 (1), or the respective ones of the free transversal

 edges (25-30) of the end walls (3-6) are formed with

 closing means (22, 23) resembling a snap-lock, for

 example.

New



REQUEST

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

:	 	

FOT/NO 0 0 / 0 0 1 6 0

International Application No.

International Filing Date 18 MAI 2000 (18.05, 2000)

PATENTSTYRET

Styret for dot industriable retravern

PCT International application

Name of receiving Office and "PCT International Application"

	Applicant's or agent's file reference
	(if desired) (12 characters maximum) P 8508
Box No. I TITLE OF INVENTION Box for	r videocassette, compact disc (CD)
or similar, and subje	ect for the box.
Box No. II APPLICANT	
designation. The address must include postal code and name	for a legal entity, full official country. The country of the
Name and address: (Family name followed by given name; designation. The address must include postal code and name address indicated in this Box is the applicant's State (that is, coff residence is indicated below.)	This person is also inventor.
Smartbox AS	Telephone No.
Brynsveien 132	
N-1352 KOLSÅS	Facsimile No.
NORWAY	
	Teleprinter No.
State (that is, country) of nationality:	State (that is, country) of residence:
NORWAY	NORWAY
This person is applicant for the purposes of: all designated X all designated for the purposes of:	signated States except the United States the States indicated in of America only the Supplemental Park
	the Supplemental Box
TORTHER ATTECANT(S) AND/OR (F)	URTHER) INVENTOR(S)
Name and address: (Family name followed by given name;	for a legal entity, full official
address indicated in this Box is the applicant's State (that is, con of residence is indicated below.)	ountry) of residence if no State This person is:
	applicant only
MOEN, Øyvind Bellevy 12	
N-4790 LILLESAND	X applicant and inventor
NORWAY	inventor only (If this check-box
	is marked, do not fill in below.)
Control of the contro	
State (that is, country) of nationality:	State (that is, country) of residence:
NORWAY This person is applicant.	NORWAY
This person is applicant all designated all designated for the purposes of:	gnated States except ited States of America only the States indicated in the States indicated in the States indicated in
Further applicants and/or (further) inventors are indicated	ited States of Atherica Land of America only Land the Supplemental Box
TO ZETT OR COMMON REPRESENTATI	TVE; OR ADDRESS FOR CORRESPONDENCE
The person identified below is hereby/has been appointed to a of the applicant(s) before the competent International Authori	rities as: X agent common representative
Name and address: (Family name followed by given name; for designation. The address must include posteriors.)	for a legal entity, full official Telephone No.
HAMSØ PATENTBYRÅ ANS	+ 47 51 56 30 30
Eivind Håmsø, Odd Skiæveland	Gunnar Håmsø, Facsimile No.
VINOIG ASCACIO, BOLGE Hawsa	racsimire no.
Jostein Soppeland	+ 47 51 66 18 96
Box 171	Teleprinter No.
N-4302 SANDNES NORWAY	
NUMWAY Address for correspondence: Mark this check how who	
Space above is used instead to indicate a cassial address	ere no agent or common representative is/has been appointed and the

Form PCT/RO/101 (first sheet) (July 1998; reprint January 2000)

See Notes to the request form

	•		_	
Cha.		No.		
Suc	CL.	INO.	. 2 .	

Continuation of Box No. III TRTHER APPLICANT(S) AND/OR (FURTHER) INVENTOR(S)			
If none of the following sub-boxes is used, this sheet should not be included in the request.			
Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.) This person is: applicant only			
BERG, Finn Sandsmyra 29 N-4790 LILLESAND	applicant and inventor		
NORWAY	inventor only (If this check-box is marked, do not fill in below.)		
State (that is, country) of nationality: NORWAY	State (that is, country) of residence: NORWAY		
	States except X the United States the States indicated in the Supplemental Box		
Name and address: (Family name followed by given name; for a le designation. The address must include postal code and name of cour address indicated in this Box is the applicant's State (that is, country) of residence is indicated below.)	egal entity, full official ury. The country of the of residence if no State This person is:		
ANDERSEN, Tor	applicant only		
Labråtan 10 N-1349 RYKKIN	X applicant and inventor		
NORWAY	inventor only (If this check-bax is marked, do not fill in below.)		
State (that is, country) of nationality:	State (that is, country) of residence:		
This person is applicant all designated for the purposes of:			
Name and address: (Family name followed by given name; for a le designation. The address must include postal code and name of coun address indicated in this Box is the applicant's State (that is, country) of residence is indicated below.)			
State (that is, country) of nationality:	State (that is, country) of residence:		
This person is applicant all designated all designated for the purposes of:	States except the United States the States indicated in the Software the Supplemental Box		
Name and address: (Family name followed by given name; for a le designation. The address must include postal code and name of coun address indicated in this Box is the applicant's State (that is, country) of residence is indicated below.)	rgal entity, full official try. The country of the of residence if no State This person is:		
•	applicant only applicant and inventor		
	inventor only (If this check-box is marked, do not fill in below.)		
State (that is, country) of nationality:	State (that is, country) of residence:		
This person is applicant all designated for the purposes of:	States except the United States the States indicated in the Supplemental Box		
Further applicants and/or (further) inventors are indicated on another continuation sheet.			

	Sheet N	o	TINO 0 0 / 0 0 1
Box No	D.V DESIGNATION OF STATES		
The fol	lowing designations are hereby made under Rule 4.9(a)	mark the a	applicable check-boxes; at least one must be marked.
Region	ial Patent		•
1	Protocol and of the PCT		no, MW Malawi, SD Sudan, SL Sierra Leone, SZ Swaziland any other State which is a Contracting State of the Harar
	Eurasian Patent: AM Armenia, AZ Azerbaijan, BY RURussian Federation, TJ Tajikistan, TM Turkmenista Convention and of the PCT	Belarus, F n, and any	KG Kyrgyzstan, KZ Kazakhstan, MD Republic of Moldov: other State which is a Contracting State of the Eurasian Pater
⊠ EP	European Patent: AT Austria, BE Belgium. CH: DK Denmark, ES Spain, FI Finland, FR France, GB: MC Monaco, NL Netherlands, PT Portugal, SE Sweden Convention and of the PCT	and LIS United Ki , and any	Switzerland and Liechtenstein, CY Cyprus, DE Germany ngdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg other State which is a Contracting State of the European Pater
	OAPI Patent: BF Burkina Faso, BJ Benin, CF Cent GA Gabon, GN Guinea, GW Guinea-Bissau, ML Mali, other State which is a member State of OAPI and a Contr specify on dotted line)	ral Africa MR Mau acting Sta	on Republic, CG Congo, CI Côte d'Ivoire, CM Cameroor initania, NE Niger, SN Senegal, TD Chad, TG Togo, and an te of the PCT (if other kind of protection or treatment desired
Nation	al Patent (if other kind of protection or treatment desired, spe	cify on do	tted line):
X AE	United Arab Emirates		Liberia
☑ AL	Albania	⊠ LS	— -
☑ AM	Armenia		Lesotho
⊠ AT	Austria and Utility Model		Luxembourg
⊠ AU	Australia		Latvia
	Azerbaijan		Morocco
⊠ BA	Bosnia and Herzegovina	X MD	Republic of Moldova
. —	Barbados	X MG	Madagascar
☑ BG	Bulgaria	⊠ MK	The former Yugoslav Republic of Macedonia
⊠ BR	Brazil		ragosiav Republic of Macedonia
⊠ BY	Belarus	⊠ MN	Mongolia
. —	Canada	⊠ MW	Malawi
	and LI Switzerland and Liechtenstein	⊠ mx	Mexico
XI CN	China	⊠ NO	Norway
KI CK	Costa Rica	⊠ NZ	New Zealand
MI CO	Cuba	⊠ PL	Poland
	Czech Republicand. U.tility. Model Germanyand. Utility. Model	🛛 PT	Portugal
MIDE	Denmark and Utility Model	🖾 RO	Romania
	Dominica	🛛 RU	Russian Federation
	= +	⊠ SD	Sudan
M cc	Estoniaand. Utility. Model	⊠ SE	Sweden
⊠ FI	Spain		Singapore
	United Kingdom	⊠ SI	Slovenia
i	Grenada	⊠ SK	Slovakiaand. Utility. Model.
_	Georgia	⊠ SL	Sierra Leone
⊠ GE ⊠ GH	Ghana	X TJ	Tajikistan
	Gambia	MT K	Turkmenistan
	Croatia	⊠ TR	Turkey
	Hungary	X TT	Trinidad and Tobago
	Indonesia	⊠ TZ	United Republic of Tanzania
⊠ IL	Israel	☑ UA	Ukraine
⊠ in	India	⊠ UG	Uganda
⊠ is	Iceland	⊠ us	United States of America
⊠ JP		<u></u>	
	Japan	⊠ UZ	Uzbekistan
	Kenya	⊠ VN	Viet Nam
	Kyrgyzstan	X YU	Yugoslavia
בין געני	Democratic People's Republic of Korea	X ZA	South Africa
₩ IZP	Desirble of Manage	IXI ZW	Zimbabwe
	Republic of Korea	become	poxes reserved for designating States which have

LK Sri Lanka

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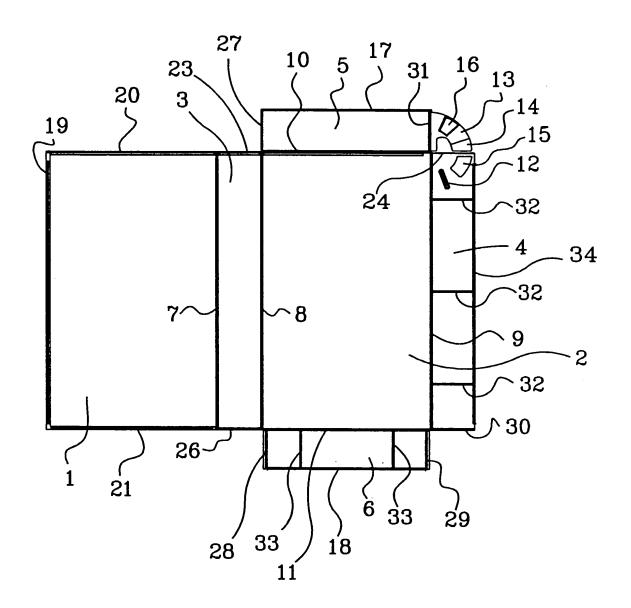


FIG. 1

5/3

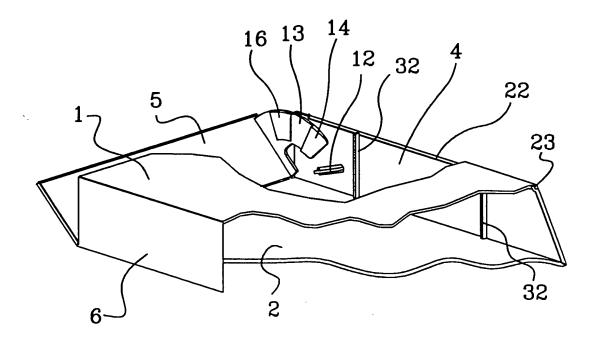


FIG. 2

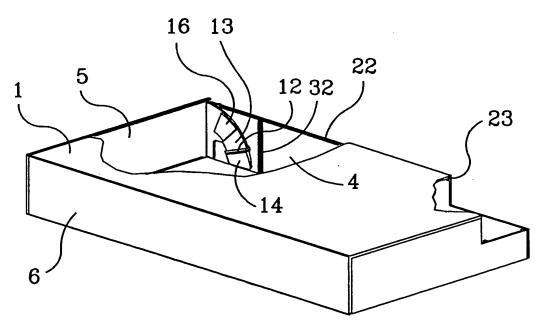
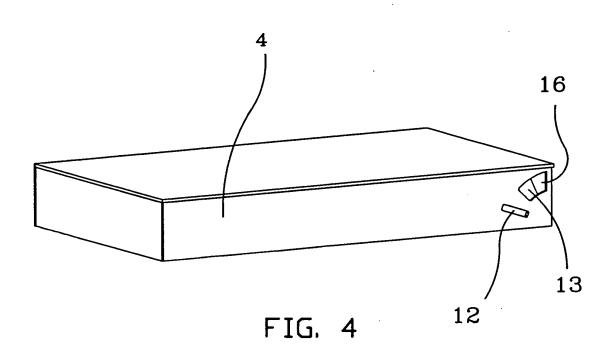


FIG. 3

3/3



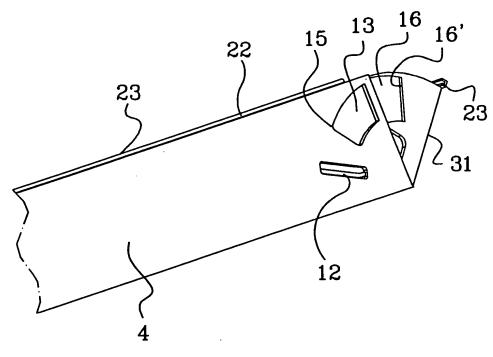


FIG. 5

ESKE FOR VIDEOKASSETT, CD-PLATE ELLER LIGNENDE, SAMT EMNE FOR ESKEN

Foreliggende oppfinnelse vedrører en eske for videokassett, CD-plate eller lignende med to sidevegger og mellomliggende endevegger, samt et emne for esken.

De tidligere kjente esker for videokassetter, CD-plater eller lignende er normalt delt i to deler som hengsellignende er forbundet med hverandre, slik at eskedelene kan svinges fra eller mot hverandre når f.eks. videokassetten skal tas ut av eller legges inn i esken. Slike esker blir merket med informasjon om respektive videokassett, CD-plate eller lignende, og kjøpere kan ordne dem i f.eks. en reol etter et foretrukket system.

For kjøpere er det viktig at esken skaffer til veie en emballasje som beskytter og samtidig gir informasjon om produktet i esken. For forhandlere av f.eks. uavspilte videokassetter er det viktig at esken også er utstyrt med forsegling som viser om kjøpere har åpnet esken etter anskaffelse. Forseglingen beskytter i tillegg mot støv, etc. En ulempe med kjente esker er at de leveres ferdig i den endelige form, slik at plassbehovet uønsket øker under transport og lagring. Eskene er dessuten uforholdmessig arbeidskrevende bl.a. som følge av nevnte hengsling, og dermed kostbare under produksjon. Videre er forseglingen som normalt er i form av en omhylling av krympeplast, og som f.eks. påføres i en varmetunnel eller ved cellufanering, en omstendelig prosess. Dette øker produksjonskostnadene ytterligere.

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Det er med den foreliggende oppfinnelse skaffe til veie en eske for videokassett, CD-plate eller lignende, samt et emne for esken, hvor ovennevnte mangler og ulemper i det alt vesentlig er avhjulpet. Dette er realisert ved hjelp av trekkene som fremgår av karakteristikken til de to etterfølgende selvstendige krav. I nevnte selvstendige patentkrav vedrørende esken angis det at denne er tildannet av et arklignende emne som omfatter sideveggene, endeveggene og tilordnede brettelinjer for disse, idet endeveggene er slik anbrakt at èn endevegg forløper mellom to av brettelinjene utformet sammenfallende med de mot hverandre vendende lengdekanter til sideveggene, èn endekant forløper ved brettelinjen utformet sammenfallende med en lengdekant til en av sideveggene motstående forannevnte lengdekanter, og de øvrige endevegger forløper ved respektive brettelinje utformet sammenfallende med tverrkanter til sistnevnte sidevegg, samt en forseglingsinnretning slik innrettet at det vises om esken har vært åpnet, idet forseglingsinnretningen er anbrakt ved to tilstøtende endevegger. Videre angis det i nevnte selvstendige patentkrav vedrørende emnet at dette omfatter sideveggene, endeveggene og tilordnede brettelinjer for disse, idet endeveggene er slik anbrakt at èn endevegg forløper mellom to av brettelinjene utformet sammenfallende med de mot hverandre vendende lengdekanter til sideveggene, èn endekant forløper ved brettelinjen utformet sammenfallende med en lengdekant til èn av sideveggene motstående forannevnte lengdekanter, og de øvrige endevegger forløper ved respektive brettelinje utformet sammenfallende med tverrkanter til sistnevnte sidevegg, samt en forseglingsinnretning slik innrettet at det vises om esken har vært åpnet, idet forseglingsinnretningen er anbrakt ved to tilstøtende endevegger.

Dermed er det sørget for at esken og for så vidt også emnet for esken bl.a. kan oppbevares i flat utstrekning, slik at disse er mindre plasskrevende under transport og lagring, at esken, henholdsvis emnet omfatter en forseglingsinnretning, slik at den tidligere forsegling med omhylling av esken blir unødvendig, og at eskene er langt enklere å fremstille, slik at samlede produksjonskotnadene blir langt mindre. Andre fordelaktige trekk ved oppfinnelsen fremgår av de foreliggende uselvstendige krav og beskrivelsen for øvrig.

Det vil i den etterfølgende del av beskrivelsen, med henvisning til de vedføyde tegninger, bli redegjort nærmere for en foretrukket ikke-begrensende utføring av den foreliggende oppfinnelse, hvor:

Fig. 1 viser et skjematisk riss av et flatt arklignende emne for tildanning av en eske med en forseglingsinnretning anbrakt ved to tilstøtende endevegger i emnet;

Fig. 2 viser et skjematisk perspektivriss av esken under ferdigstilling, hvor partier er utelatt for bedre å vise forseglingsinnretningen før denne er ført sammen til forseglende stilling;

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Fig. 3 viser et skjematisk perspektivriss av den ferdige eske med partier utelatt for bedre å vise den sammenførte forseglingsinnretning;

Fig. 4 viser et skjematisk pespektivriss av den ferdige eske sett inn mot en langsgående endekant ved forseglingsinnretningen; og

Fig. 5 viser et detaljutsnitt av esken sett inn mot endeveggene med forseglingsinnretningen under sammenføring av denne.

Det arkformede emne 1 som benyttes ved tildanning av esken, omfatter to sidevegger 1, 2, endevegger 3-6 som er mellomliggende til sideveggene 1, 2 i den ferdigstilte eske, og tilordnede brettelinjer 7-11 for disse. Endeveggene 3-6 er slik anbrakt i emnet at en endevegg 3 forløper mellom to av brettelinjene 7, 8 sammenfallende med de mot hverandre vendende lengdekanter til sideveggene 1, 2, en endekant 4 forløper ved brettelinjen 9 sammenfallende med en lengdekant til en av sideveggene 2 motstående de forannevnte lengdekanter, og de øvrige endevegger 5, 6 forløper ved respektive brettelinje 10, 11 sammenfallende med tverrkanter til sistnevnte sidevegg 2. Emnet omfatter i tillegg en forseglingsinnretning 12, 13 som er slik innrettet at det vises om esken har vært åpnet etter ferdigstilling, og som er anbrakt ved to tilstøtende endevegger 4, 5.

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Forseglingsinnretningen omfatter en bøylelignede del 12 og en tilordnet låsedel 13 respektive utformet i hver sin endevegg 4, 5. Bøyledelen 12 er anbrakt i et parti nær en tverrkant 24 til endeveggen 4 som vender mot endeveggen 5, og låsedelen 13 forløper i emnets flate tilstand, slik det er vist i fig. 1, avrundet mot endeveggen 4 i forlengelsen av endeveggen 5. Låsedelen 13 kan bøyes opp mot endeveggen 5 ved en brettelinje 31 utformet i denne. Ved en fri ende som vender mot bøyledelen 12, har låsedelen 13 et kileformet parti 14 tilpasset for, i den ferdigstilte uåpnede eske, å ligge låsende

an mot bøyledelen 12. Kilepartiet 14 blir ført inn i bøyledelen 12 under bretting av esken, hvoretter en bakre kant på kilepartiet 14 vil hindre at låsedelen 13 kan trekkes ut av bøyledelen 12. Dermed kan esken bare åpnes ved bryting av bøyledelen 12, slik at det som nevnt vises om kjøper har åpnet esken etter anskaffelse. Dette gjøres på den måte at f.eks. en mynt presses inn i en åpning 15 mot et forsterkningsparti 16 på låsedelen 13. Alternativt kan man med for eksempel en mynt påvirke en kantflate 16' og derved presse endeveggen 5 mot åpen stilling ved at bøyledelen 12 brytes. Åpningen 15 er utformet i endeveggen 4 mellom bøyledelen 12 og en tverrkant 24 til endeveggen 4 ved endeveggen 5, og forsterkningspartiet 16 er utformet mellom kiledelen 14 og en nærliggende brettekant 31 til endeveggen 5.

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For a muliggjøre at esken skal holdes sammen etter bretting langs brettelinjene 7-11, er emnet ved respektive av de frie lengdekanter 34, 18 til endeveggene 4, 6, samt de frie tverrkanter 20, 21 og den frie lengdekant 19 til sideveggen 1, henholdsvis respektive av de frie tverrkanter 25-30 til endeveggene 3-6 utformet med f.eks. sneppertlignende lukkeorgan 22, 23. Respektive lukkeorgan 22, 23 blir ført inn i hverandre etter bretting for sammenholding av esken. Etter bryting av bøyledelen 12 fås tilgang til innholdet i esken ved gjentagende oppsvinging og nedsvingning av f.eks. sideveggen 1 eller endeveggen 5 i esken, slik at den åpnes eller lukkes. Ellers er i det minste endeveggene 4, 6 forsterket med et antall tverrgående ribber 32, 33 eller lignende.

Det er i det ovenstående angitt at bøyledelen 12 brytes ved innføring av f.eks. en mynt gjennom åpningen 15, og at man deretter påvirker kantflaten 16'. Det er selvsagt mulig at bøyledelen 12 isteden kan brytes ved innpressing av mynten

direkte inn i en åpning som eventuelt er utformet i tilknytning til bøyledelen 12. Alternativt kan låsedelen 13 være utformet med en bruddlinje ved åpningen 15, slik at låsedelen
13 brytes og bøyledelen 12 forblir ubrutt. Bøyledelen 12 kan
f.eks. være festet direkte til den innvendige side til endeveggen 4, eller den kan gjenstå som en bøyledel i en åpning
utformet i endeveggen 4.

Det vil forstås at forseglingsinnretningen kan være utformet på annen måte enn den som er vist i figurene. Ett av flere mulige alternativ er å lime et parti av den såkalte låsedelen til endeveggen 4. Forseglingen kan da eventuelt brytes langs en bruddlinje ved brettelinjen 31 eller i selve låsedelen. Videre kan lukkeorganet 22, 23 ha en annen utforming enn den viste. Emnet er fortrinnsvis i plast, men ethvert annet egnet materiale kan benyttes. Emnet vil være godt egnet til bruk ved automatisk pakking av videokassetter etc.

Patentkrav

- Eske for videokassett, CD-plate eller lignende, med to sidevegger (1, 2) og mellomliggende endevegger (3-6), karakterisert ved at esken er tildannet av et arklignende emne som omfatter sideveggene (1, 2), endeveggene (3-6) og tilordnede brettelinjer (7-11) for disse, idet endeveggene (3-6) er slik anbrakt at èn endevegg (3) forløper mellom to av brettelinjene (7, 8) utformet sammenfallende med de mot hverandre vendende lengdekanter til sideveggene (1, 2), èn endevegg (4) forløper ved brettelinjen (9) utformet 10 sammenfallende med en lengdekant til èn av sideveggene (2) motstående forannevnte lengdekanter, og de øvrige endevegger (5, 6) forløper ved respektive brettelinje (10, 11) utformet sammenfallende med tverrkanter til sistnevnte sidevegg (2), 15 samt en forseglingsinnretning (12, 13) slik innrettet at det vises om esken har vært åpnet, idet forseglingsinnretningen (12, 13) er anbrakt ved to tilstøtende endevegger (4, 5).
- Eske ifølge krav 1, k a r a k t e r i s e r t v e d at forseglingsinnretningen omfatter en bøylelignede del (12)
 og en tilordnet låsedel (13) utformet i respektive endevegger (4, 5).
 - 3. Eske ifølge krav 2, karakterisert ved at den bøylelignende del (12) er anbrakt i et område nær en tverrkant (24) til endeveggen (4) vendende mot endeveggen (5) og låsedelen (13) i forlengelsen av endeveggen (5) vendende mot endeveggen (4).
 - 4. Eske ifølge et hvilket som helst av de foranstående krav 2 og 3, karakterisert ved at låsedelen

- (13), først nevnt i krev 2, ved en ende vendende mot den bøylelignende del (12) er utformet med et kileformet parti (14)
 tilpasset for å ligge lås-ende an mot den bøylelignende del
 (12), idet forseglingsinnretningen åpnes ved at den bøylelignende del (12) brytes.
- 5. Eske ifølge et hvilket som helst av de foranstående krav, k a r a k t e r i s e r t v e d at respektive av de frie lengdekanter (17,18,34) til endeveggene (5,6,4), samt de frie tverrkanter (20, 21) og den frie lengdekant (19) til sideveggen (1), henholdsvis respektive av de frie tverrkanter (25-30) til endeveggene (3-6) er utformet med f.eks. sneppertlignende lukkeorgan (22, 23).

- Emne til eske for videokassett, CD-plate eller lignende med to sidevegger (1, 2) og mellomliggende endevegger (3-6), karakterisert ved at emnet omfatter side-15 veggene (1, 2), endeveggene (3-6) og tilordnede brettelinjer (7-11) for disse, idet endeveggene (3-6) er slik anbrakt at èn endevegg (3) forløper mellom to av brettelinjene (7, 8) utformet sammenfallende med de mot hverandre vendende lengdekanter til sideveggene (1, 2), èn endevegg (4) forløper ved brettelinjen (9) utformet sammenfallende med en lengdekant til èn av sideveggene (2) motstående forannevnte lengdekanter, og de øvrige endevegger (5, 6) forløper ved respektive brettelinje (10, 11) utformet sammenfallende med tverrkanter til sistnevnte sidevegg (2), samt en forseglingsinnretning (12, 13) slik innrettet at det vises om esken har vært åpnet, idet forseglingsinnretningen (12, 13) er anbrakt ved to tilstøtende endevegger (4, 5).
- 7. Emne ifølge krav 6, karakterisert ved
 30 at forseglingsinnretningen omfatter en bøylelignede del (12)

og en tilordnet låsedel (13) utformet i respektive endevegger (4, 5).

- 8. Emne ifølge krav 7, k a r a k t e r i s e r t v e d at den bøylelignende del (12) er anbrakt i et område nær en tverrkant (24) til endeveggen (4) vendende mot endeveggen (5) og låsedelen (13) i forlengelsen av endeveggen (5) vendende mot endeveggen (4).
- 9. Emne ifølge et hvilket som helst av kravene 7-8,
 k a r a k t e r i s e r t v e d at låsedelen (13) ved en
 ende vendende mot den bøylelignende del (12) er utformet med
 et kileformet parti (14) tilpasset for å ligge låsende an mot
 den bøylelignende del (12), idet forseglingsinnretningen åpnes ved at den bøylelignende del (12) brytes.
- 10. Emne ifølge et hvilket som helst av kravene 6-9,
 k a r a k t e r i s e r t v e d at respektive av de frie
 lengdekanter (17,18,34) til endeveggene (5,6,4), samt de frie
 tverrkanter (20, 21) og den frie lengdekant (19) til sideveggen (1), henholdsvis respektive av de frie tverrkanter (2530) til endeveggene (3-6) er utformet med f.eks. sneppertlignende lukkeorgan (22, 23).

Sammendrag

Oppfinnelsen gjelder en eske for en videokassett, CD-plate eller lignende med to sidevegger (1, 2) og mellomliggende endevegger (3-6), samt et emne for esken. Esken er tildannet av et arklignende emne som omfatter sideveggene (1, 2), endeveg-5 gene (3-6) og tilordnede brettelinjer (7-11) for disse. Endeveggene (3-6) er slik anbrakt at èn endevegg (3) forløper mellom to av brettelinjene (7, 8) utformet sammenfallende med de mot hverandre vendte lengdekanter til sideveggene (1, 2), èn endevegg (4) forløper ved brettelinjen (9) utformet sammenfallende med en lengdekant til èn av sideveggene (2) motsatt forannevnte lengdekanter, og de øvrige endevegger (5, 6) forløper ved respektive brettelinje (10, 11) utformet sammenfallende med tverrkanter til sistnevnte sidevegg (2). Esken 15 og emnet omfatter i tillegg en forseglingsinnretning (12, 13) slik innrettet at det vises om esken har vært åpnet.

(Fig. 1)

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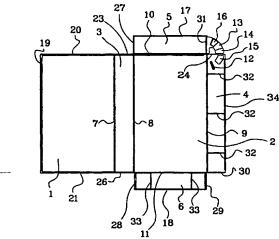
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(54) Title: TAMPER-RESISTANT BOX FOR VIDEOCASSETTE, COMPACT DISC (CD) OR SIMILAR, AND SUBJECT FOR THE BOX



(57) Abstract: The invention relates to a box for a video cassette, compact disc (CD) or similar, with two side walls (1, 2) and intermediate end walls (3-6), and a blank for the box. The box is formed of a sheet-like blank comprising the side walls (1, 2), ends walls (3-6) and folding lines (7-11) provided therefor. The end walls (3-6) are positioned so that one end wall (3) extends between two of the folding lines (7, 8) formed to coincide with the longitudinal edges, facing one another, of the side walls (1, 2), one end wall (4) extends at the folding line (9) formed to coincide with a longitudinal edge of one of the side walls (2) opposite the afore-mentioned longitudinal edges, and the remaining end walls (5, 6) extend at respective folding lines (10, 11) formed to coincide with transversal edges of the side wall (2) last mentioned. The box and the blank comprise, in addition, a sealing means (12, 13) arranged so that it shows whether the box has been opened.



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TAMPER-RESISTANT BOX FOR VIDEOCASSETTE, COMPACT DISC (CD) OR SIMILAR, AND SUBJECT FOR THE BOX-

The present invention relates to a box for a video cassette, compact disc (CD) or similar, with two side walls and intermediate end walls, and a blank for the box.

The previously known boxes for video cassettes, CDs or similar normally consist of two parts connected in a hinge-like manner, so that the box parts can be pivoted away or towards one another when, for example, the video cassette is to be removed from or placed in the box. Such boxes are provided with information about the respective video cassette, CD or similar, and buyers may arrange them in a rack, for example, according to a preferred system.

To buyers it is important that the box provides a packaging which protects and, at the same time, provides information on the product inside the box. For distributors of e.g. non-played video cassettes it is important that the box is also provided with a seal, which indicates whether buyers have opened the boxes after buying them. The seal additionally

protects against dust etc. A drawback of known boxes is that they are supplied ready-made, in their final form, so that the space required during transport and storage is undesirably increased. Moreover, the boxes are disproportionately labour-intensive, due to, among other things, said hinging, and they are thereby expensive to produce. Further, the sealing, which is normally in the form of a wrapping of shrink plastic, and which is applied for example in a heat tunnel or by cellophanizing, is a complicated process. This increases the production costs further.

Through the present invention, there is provided a box for a video cassette, compact disc (CD) or similar, and a blank for the box, whereby the above-mentioned defects and disadvantages are essentially remedied. This has been realised by means of the features appearing from the characterizing part of the following two independent Claims. In said independent Claims concerning the box, is specified that the box is formed of a sheet-like blank, which comprises the side walls, end walls and folding lines provided therefor, the end walls being positioned so, that one end wall extends between two of the folding lines formed to coincide with the longitudinal edges, facing one another, of the side walls, one terminal edge extends at the folding line formed to coincide with a longitudinal edge of one of the side walls opposite the aforementioned longitudinal edges, and the remaining end walls extend at the respective folding lines formed to coincide with transversal edges of the side wall last mentioned, and a sealing means arranged so that it shows whether the box has been opened, the sealing means being provided at two adjacent end walls. Further, it is stated in said independent Claim concerning the blank, that

this contains the side walls, end walls and folding lines provided therefor, the end walls being positioned so that one end wall extends between two of the folding lines formed to coincide with the longitudinal edges, facing one another, of the side walls, one terminal edge extends at the folding line formed to coincide with a longitudinal edge of one of the side walls opposite the aforementioned longitudinal edges, and the remaining end walls extend at the respective folding line formed to coincide with transversal edges of the side wall last mentioned, and a sealing means arranged so that it shows whether the box has been opened, the sealing means being positioned at two adjacent end walls.

Thereby provision is made for the box, and for that matter also the blank for the box, among other things to be stored in a flat extent, so that these will be less space-demanding during transport and storage, and that the box or the blank comprises a sealing means, so that the previous sealing with wrapping of the box becomes unnecessary, and that the boxes are far easier to produce, so that the total production cost will be much smaller. Other favourable features of the invention appear from the present dependent Claims, and otherwise from the description.

In the following part of the description and with reference to the appended drawings, a preferred non-limiting embodiment of the present invention will be explained in further detail,

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Fig. 1 showing a schematic view of a flat sheet-like blank for the formation of a box with a sealing means provided at two adjacent end walls of the blank;

- Fig. 2 showing a schematic perspective view of the box during completion, wherein portions have been left out in order better to show the sealing means before it has been put together into a sealing position;
- Fig. 3 showing a schematic perspective view of the completed box with portions left out in order better to show the connected sealing means;
 - Fig. 4 showing a schematic perspective view of the completed box viewed towards a longitudinal terminal edge at the sealing means; and

- Fig. 5 showing a detailed section of the box viewed towards the end walls with the sealing means, as this is being brought together.
- The sheet-formed blank 1, which is used in the forming of the box, comprises two side walls 1, 2, end walls 3-6 positioned between the side walls 1, 2 in the complete box, and associated folding lines 7-11 provided therefor. The end walls 3-6 are positioned so in the blank, that one end wall 3 extends between two of the folding lines 7, 8 coinciding with the opposite longitudinal edges of the side walls 1, 2, one terminal edge 4 extends at the folding line 9 coinciding with a longitudinal edge of one of the side walls 2 opposite the longitudinal edges mentioned above, and the remaining end walls 5, 6 extend at respective folding lines 10, 11 coinciding with transversal edges of the side wall 2 last 25 mentioned. Additionally, the blank comprises a sealing means 12, 13 arranged so that it shows whether the box has been opened after completion, and which is positioned at two adjacent end walls 4, 5.

The sealing means comprises a bow-like element 12 and a locking element 13 arranged thereto, each formed in a respective end wall 4, 5. The bow element 12 is provided in a portion near a transversal edge 24 of the end wall 4, facing the end wall 5, and in the flat condition of the blank, the locking element 13 extends as shown in Fig. 1, rounded towards the end wall 4 in the extension of the end wall 5. The locking element 13 can be bent upwards towards the end wall 5 at a folding line 31 formed therein. At a free end facing the bow element 12, the locking element 13 has a wedge-shaped portion 14 adapted to bear in a locking manner against the bow element 12 in the completed, unopened box. The wedge portion 14 is inserted into the bow element 12 when the box is being folded, after which a rear edge of the wedge portion 14 will prevent extraction of the locking element 13 from the bow element 12. Thereby the box can only be opened in that the bow element 12 is broken, so that, as mentioned, it shows if the buyer has opened the box after having bought it. This is done in the way that a coin, for example, is forced into an opening 15 against a reinforcing portion 16 of the locking element 13. Alternatively, an edge surface 16' can be influenced with a coin, and the end wall 5 thereby be forced towards an open position by breaking the bow element 12. The opening 15 is formed in the end wall 4, between the bow element 12 and a transversal edge 24 of the end wall 4 by the end wall 5, and the reinforcing portion 16 is formed between the wedge portion 14 and an adjacent folding edge 31 of the end wall 5.

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To make it possible for the box to be held together after having been folded along the folding lines 7-11, the blank is formed, at the respective ones of the free longitudinal edges 34, 18 of the end walls 4, 6, and the free transversal edges

20, 21 and the free longitudinal edge 19 of the side wall 1, and at the respective ones of the free transversal edges 25—30 of the end walls 3-6, with closing means 22, 23, for example resembling a snap-lock. The respective closing means 22, 23 are inserted one into the other after the folding, to hold the box together. After breaking the bow element 12, access is gained to the content of the box by repeated upward and downward pivoting of, for example, the side wall 1 or the end wall 5 of the box, so that the box is opened or closed. Otherwise, at least the end walls 4, 6 are reinforced by a number of transversal ribs 32, 33 or similar.

In the above is stated that the bow element 12 is broken through the insertion of for example a coin through the opening 15, and by subsequently influencing the edge surface 16'. Of course, it is possible for the bow element 12 to be broken by, the coin instead being forced directly into an opening possibly formed in association with the bow element 12. Alternatively the locking element 13 may be formed with a rupture line at the opening 15, so that the locking element 13 breaks and the bow element 12 remains unbroken. The bow element 12 may, for example, be secured directly to the internal face of the end wall 4, or it may remain as a bow element in an opening formed in the end wall 4.

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It will be appreciated that the sealing means may be formed
in a different manner from that shown in the figures. One of
several possible alternatives is to glue a portion of the socalled locking element to the end wall 4. The sealing may
then possibly be broken along a rupture line at the folding
line 31 or in the locking element itself. Further, the
closing means 22, 23 may have a configuration different from
that shown. The blank is preferably in plastic, but any other

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suitable material may be used. The blank will be well suited for use in automated packaging of video cassettes etc.

Claims

- A box for a video cassette, compact disc (CD) or similar, with two side walls (1, 2) and intermediate end walls (3-6), characterized in that the box is formed of a sheet-like blank comprising side walls (1, 2), end walls (3-6) and folding lines (7-11)provided therefor, the end walls (3-6) being positioned so that one end wall (3) extends between two of the folding lines (7, 8) formed to coincide with the longitudinal edges, facing one another, of the side 10 walls (1, 2), one end wall (4) extends at the folding line (9) formed to coincide with a longitudinal edge of one of the side walls (2) opposite the aforementioned longitudinal edges, and the remaining end walls (5, 6) exted at respective folding lines (10, 11) formed to 15 coincide with transversal edges of the side wall (2) last mentioned, and a sealing means (12, 13) arranged so that it shows whether the box has been opened, the sealing means (12, 13) being provided at two adjacent end walls (4, 5). 20
 - 2. A box according to claim 1, characterized in that the sealing means comprises a bow-like element (12) and a locking element (13) arranged thereto, formed in respective end walls (4, 5).
- 25 3. A box according to claim 2, characterized in that the bow-like element (12) is positioned in a region near a transversal edge (24) of the end wall (4), facing the end wall (5), and the locking element (13) in

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the extension of the end wall (5) facing the end wall (4).

4. A box according to any one of the preceding claims 2 and 3, characterized in that at one end facing the bow-like element (12), the locking element (13), mentioned first in Claim 2, is formed with a wedge-like portion (14) adapted to rest in a locking manner against the bow-like element (12), the sealing means being opened in that the bow-like element (12) is being broken.

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- 5. A box according to any one of the preceding claims, c h a r a c t e r i z e d i n that the respective ones of the free longitudinal edges (17, 18, 34) of the end walls (5, 6, 4), and the free transversal edges (20, 21) and the free longitudinal edge (19) of the side wall (1), and the respective ones of the free transversal edges (25-30) of the end walls (3-6) are formed with closing means (22, 23) resembling a snap-lock, for example.
- 20 6. A blank for a box for a video cassette, compact disc
 (CD) or similar, with two side walls (1, 2) and
 intermediate end walls (3-6), c h a r a c t e r i z e d
 in that the blank comprises the side walls (1, 2), end
 walls (3-6) and folding lines (7-11) provided therefor,
 the end walls (3-6) being positioned so that one end
 wall (3) extends between two of the folding lines (7, 8)
 formed to coincide with the longitudinal edges, facing
 one another, of the side walls (1, 2), one end wall (4)
 extends at the folding line (9) formed to coincide with
 a longitudinal edge of one of the side walls (2)

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opposite the afore-mentioned longitudinal edges, and the remaining end walls (5, 6) extend at respective folding lines (10, 11) formed to coincide with transversal edges of the side wall (2) last mentioned, and a sealing means (12, 13) arranged so that it shows whether the box has been opened, the sealing means (12, 13) being provided at two adjacent end walls (4, 5).

- 7. A blank according to claim 6, c h a r a c t e r i z e d i n that the sealing means comprises a bow-like element (12) and a locking element (13) arranged thereto, formed in respective end walls (4, 5).
 - 8. A blank according to claim 7, c h a r a c t e r i z e d i n that the bow-like element (12) is positioned in a region near a transversal edge (24) of the end wall (4), facing the end wall (5), and the locking element (13) in the extension of the end wall (5) facing the end wall (4).
- 9. A blank according to any one of claims 7-8, c h a r a c t e r i z e d i n that at an end facing the bow-like element (12), the locking element (13) is formed with a wedge-shaped portion (14) adapted to bear in a locking manner against the bow-like element (12), the sealing means being opened by breaking the bow-like element (12).
- racterized in that the respective ones of the free longitudinal edges (17, 18, 34) of the end walls (5, 6, 4) and the free transversal edges (20, 21) and the free longitudinal edge (19) of the side wall (1), or

the respective ones of the free transversal edges (25-30) of the end walls (3-6) are formed with closing means (22, 23) resembling a snap-lock, for example.

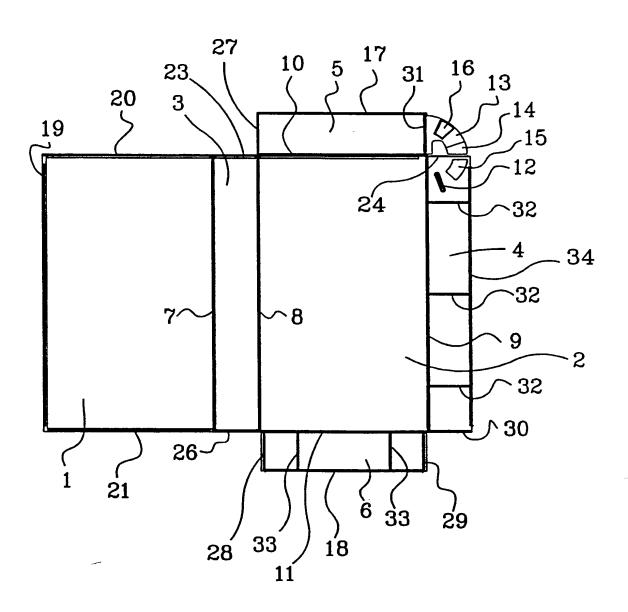


FIG. 1

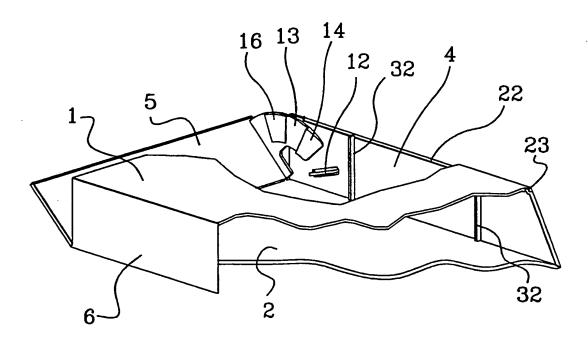


FIG. 2

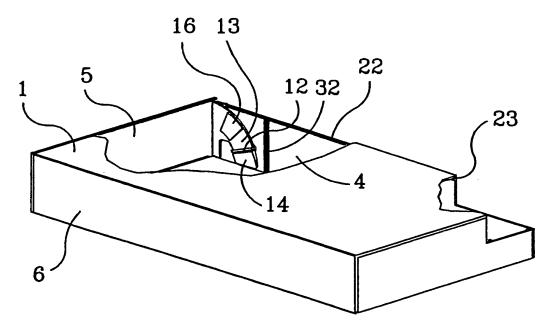
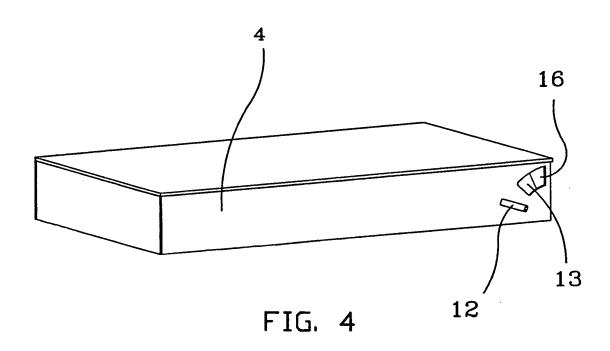


FIG. 3

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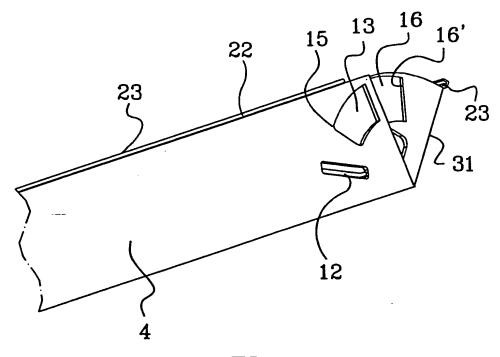


FIG. 5

INTERNATIONAL SEARCH REPORT

International application No.

PCT/NO 00/00160

A CLASSIFICATION OF SUBJECT ASSESSED				
A. CLASSIFICATION OF SUBJECT MATTER IPC7: B65D 5/43, B65D 85/57, G11B 23/03 According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED	autonal classification and IPC			
Minimum documentation searched (classification system followed b	y classification symbols)			
IPC7: B65D, G11B				
Documentation searched other than minimum documentation to the	e extent that such documents are included	in the fields searched		
SE,DK,FI,NO classes as above				
Electronic data base consulted during the international search (nam	e of data base and, where practicable, searc	ch terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category* Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.		
A US 4434896 A (MICKEY R. BELOATE 6 March 1984 (06.03.84), co line 5 - line 59	6 March 1984 (06.03.84), column 2,			
Further documents are listed in the continuation of Box C. See patent family annex.				
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Date of the actual completion of the international search Date of mailing of the international search report				
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15 Sept 2000 Name and mailing address of the ISA/ Authorized officer				
Swedish Patent Office				
Box 5055, S-102 42 STOCKHOLM Anette Hall/Els Facsimile No. + 46 8 666 02 86 Telephone No. + 46 8 782 25 00				

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No. 28/06/00 | PCT/NO 00/00160

Pater cited in	nt document search report		Publication date	Patent family member(s)	Publication date
US	4434896	A	06/03/84	NONE	
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